








Pattern No.: 1310180 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8		8A - Protection thread -	<	
				7		7A - Protection thread -	<	
				6				
				5		5B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
				4		4B, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
				3		3B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating_w_2->1



Plating_w_2->2








Pattern No.: 1310180 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<	
				7						
				6						
				5						
				4				4B, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
				3						
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1310180 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8			8A 1x Nm 30/2 Ocean Protection thread 50% CO, 50% PC TVU	<
				7				
				6			6B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	< Friction <
				5			5B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<< Friction <
				4			4B, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia	< Friction <
				3			3B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<< Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310180 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<	
				7						
				6				6B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				5				5B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
				4				4B, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
				3				3B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310180 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<	
				7						
				6				6B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				5				5B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
				4				4B, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
				3				3B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1310180 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<	
				7						
				6				6B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea	<	Friction <
				5				5B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
				4				4B, RED 1x Nm 25 Jump 68% VI, 32% PBT Sesia	<	Friction <
				3				3B, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

