













Pattern No.: 0510458 - Yarn Quality K&W

| A | B | C | D | E | D | C | B | A |
|-----------|---|--|--|---|---|--|---|-----------|
| Storage > | > | 8A 1x PA66 text. 44/1 dtex, Lycra 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann |  | 8 |  | 8B 1x PA66 text. 44/1 dtex, Lycra 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann | < | Storage < |
| | | | | 7 |  | 7A 1x PA66 text. 44/1 dtex, Lycra 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann | < | Storage < |
| Storage > | > | 6A 1x dtex 76 f 64x2 Trevira Bioactive S 05410 100% PES Trevira |  | 6 |  | 6B 1x dtex 76 f 64x2 Trevira Bioactive S 05410 100% PES Trevira | < | Storage < |
| Storage > | > | 5A 1x PA66 text. 78/1 dtex, Lycra 22 dtex 4495X 93,8% PA, 6,2% EA Zimmermann |  | 5 |  | 5B 1x PA66 text. 78/1 dtex, Lycra 22 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | < | Storage < |
| | | | | 4 |  | 4A 1x PA66 text. 78/1 dtex, Lycra 22 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | < | Storage < |
| | | | | 3 |  | 3A 1x dtex 76 f 64x2 Trevira Bioactive S 05410 100% PES Trevira | < | Storage < |
| | > | 2A - Comb thread - |  | 2 |  | 2B 1x 44/2 Nm Protection thread - | < | |
| | > | 1A - Draw separation thread - | | 1 |  | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

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Other Requirements:

1. FDF 7a, 8a, 8b zusätzlich über Fournisseur IRO/EFS 620 mit 6 Gramm Einlaufspannung durch Luftrückholung einfädeln.
 2. zum Plattieren wurden FDF 3a, 4a, 5a, 5b, 6a, 6b abgeschliffen.
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