







Pattern No.: 0610080 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction >
				7				7A 4x 60/4 Nm SP 61 100% CO Sesia	<<<<	Friction <
				6				6A 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
				5				5A 4x 22,5/1 Nm Irisé 78% VI, 11% PA, 11% PES Lanificio dell' Olivio	<<<<	Friction <
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610080 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction >
				7				7A 4x 60/4 Nm SP 61 100% CO Sesia	<<<<	Friction <
				6				6A 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
				5				5A 4x 22,5/1 Nm Irisé 78% VI, 11% PA, 11% PES Lanificio dell' Olivio	<<<<	Friction <
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2







Pattern No.: 0610080 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction >
				7				7A 4x 60/4 Nm SP 61 100% CO Sesia	<<<<	Friction <
				6				6A 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
				5				5A 4x 22,5/1 Nm Irisé 78% VI, 11% PA, 11% PES Lanificio dell' Olivio	<<<<	Friction <
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610080 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction >
				7				7A 4x 60/4 Nm SP 61 100% CO Sesia	<<<<	Friction <
				6				6A 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
				5				5A 4x 22,5/1 Nm Irisé 78% VI, 11% PA, 11% PES Lanificio dell' Olivio	<<<<	Friction <
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610080 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction >
				7				7A 4x 60/4 Nm SP 61 100% CO Sesia	<<<<	Friction <
				6				6A 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
				5				5A 4x 22,5/1 Nm Irisé 78% VI, 11% PA, 11% PES Lanificio dell' Olivio	<<<<	Friction <
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2