













**Pattern No.: 1210021 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7						
				6				6A  2x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<<	Friction <
Friction >	4 >	5A  4x Nm 67   Glacé   70% CO, 30% PES   Sesia		5						
				4						
Friction >	>>	3A  2x Nm 28/2   Residual yarn   -		3						
	>	2A  1x   Comb thread   -		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









## Pattern No.: 1210021 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7						
				6				6A  2x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<<	Friction <
Friction >	4 >	5A  4x Nm 67   Glacé   70% CO, 30% PES   Sesia		5						
				4						
Friction >	>>	3A  2x Nm 28/2   Residual yarn   -		3						
	>	2A  1x   Comb thread   -		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1210021 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7						
				6				6A  2x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<<	Friction <
Friction >	>>>>	5A  4x Nm 67   Glacé   70% CO, 30% PES   Sesia		5						
				4						
Friction >	>>	3A  2x Nm 28/2   Residual yarn   -		3						
	>	2A  1x   Comb thread   -		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210021 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
						8A  1x Nm 28/2   Residual yarn   -	<	
Friction >	>	7A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù						
Friction >	>	6A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù						
						5A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
Friction >	>	4A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù				4B  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
						3A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
	>	2A  1x   Comb thread   -				2B  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
	>	1A  1x   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210021 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
						8A  1x Nm 28/2   Residual yarn   -	<	
Friction >	>	7A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù						
Friction >	>	6A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù						
						5A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
Friction >	>	4A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù				4B  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
						3A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
	>	2A  1x   Comb thread   -				2B  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
	>	1A  1x   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2