

Pattern No.: 1110231 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Residual yarn -	<	
	>	7A 1x Nm 28/2 Residual yarn -						
						5A 3x Nm 70/2 Colcoton 100% CO WGF	><<	Friction ><
						3A 2x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110231 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Residual yarn -	<	
				7						
				6						
				5				5A 3x Nm 70/2 Colcoton 100% CO WGF	>><	Friction <
Friction >	>>	4A 2x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann		4						
				3				3A 2x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110231 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Residual yarn -	<	
				7						
				6						
				5				5A 3x Nm 70/2 Colcoton 100% CO WGF	>>>	Friction <
Friction >	>>	4A 2x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann		4						
				3				3A 2x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110231 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Residual yarn -	<	
	>	7A 1x Nm 28/2 Residual yarn -						
						5A 3x Nm 70/2 Colcoton 100% CO WGF	><<	Friction ><
						3A 2x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110231

Other Requirements:

AS: GF 2fdg 2,5<<
GF 1fdg 1,5>
Lycra 2 fdg 1,5 Bremse ganz wenig
