




Pattern No.: 1610001 - Yarn Quality Zutaten_1

| A | B | C | D | E | D | C | B | A |
|---|---|---|---|---|---|--|---|---|
| | | | | | | 16A 1x Nm 50/2 Residual yarn - | < | |
| | > | 15A 1x Nm 50/2 Residual yarn - | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | > | 12A, GREEN 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | | | | | | |
| | | | | | | 11A 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | < | |
| | > | 10A, BLUE 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

| | | | | | | | | | | | | | |
|--|---|---|--|--|--|---|---|---|--|--------------------------------------|--|---|--|
| | | | | | | 7 | | | | | | | |
| | > | 6A, NAVY 1x Nm 60/1 Banda 100% WV Safil | | | |  | 6 | | | | | | |
| | | | | | | | 5 | | | | | | |
| | | | | | | | 4 | | | | | | |
| | | | | | | | 3 |  | | 3A 1x Draw separation thread - | | < | |
| | | | | | | | 2 | | | | | | |
| | > | 1A 1x Draw separation thread - | | | |  | 1 | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610001 - Yarn Quality Seitenteil(e) links

| A | B | C | D | E | D | C | B | A |
|---|---|---|---|---|---|-------------------------------------|---|---|
| | | | | | | 16A 1x Nm 50/2 Residual yarn - | < | |
| | > | 15A 1x Nm 50/2 Residual yarn - | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | > | 12A, GREEN 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | | | | | | |
| | | | | | | | | |
| | > | 10A, BLUE 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | | | | | | |
| | | | | | | | | |
| | > | 8A, BLACK 1x Nm 60/1 Banda 100% WV Safil | | | | | | |

| | | | | | | | | | | | | | | |
|-----------|----|---|--|--|--|---|---|---|--|--|--|--|---|-----------|
| | | | | | | | 7 | | | | | | | |
| | > | 6A, NAVY 1x Nm 60/1 Banda 100% WV Safil | | | |  | 6 | | | | | | | |
| | | | | | | | |  | | | | 5A 1x 0,3 mm Coats Signal Reflective Tape PES Coats | < | Storage < |
| | | | | | | | 4 | | | | | | | |
| Storage > | >> | 3A 2x Lycra 20 dtex, 1+1 Shieldex 33/12/1 dtex 7366X 96% PA, 4% EA Zimmermann | | | |  | 3 | | | | | | | |
| | | | | | | | |  | | | | 2A 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | < | |
| | > | 1A 1x Draw separation thread - | | | |  | 1 | | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610001 - Yarn Quality Seitenteil(e) rechts

| A | B | C | D | E | D | C | B | A |
|---|---|---|---|---|---|-------------------------------------|---|---|
| | | | | | | 16A 1x Nm 50/2 Residual yarn - | < | |
| | > | 15A 1x Nm 50/2 Residual yarn - | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | > | 12A, GREEN 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | | | | | | |
| | | | | | | | | |
| | > | 10A, BLUE 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | | | | | | |
| | | | | | | | | |
| | > | 8A, BLACK 1x Nm 60/1 Banda 100% WV Safil | | | | | | |

| | | | | | | | | | | | | | | |
|-----------|----|---|--|--|--|---|---|---|--|--|--|--|---|-----------|
| | | | | | | | 7 | | | | | | | |
| | > | 6A, NAVY 1x Nm 60/1 Banda 100% WV Safil | | | |  | 6 | | | | | | | |
| | | | | | | | |  | | | | 5A 1x 0,3 mm Coats Signal Reflective Tape PES Coats | < | Storage < |
| | | | | | | | 4 | | | | | | | |
| Storage > | >> | 3A 2x Lycra 20 dtex, 1+1 Shieldex 33/12/1 dtex 7366X 96% PA, 4% EA Zimmermann | | | |  | 3 | | | | | | | |
| | | | | | | | |  | | | | 2A 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann | < | |
| | > | 1A 1x Draw separation thread - | | | |  | 1 | | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2