















**Pattern No.: 1810090 - Yarn Quality (Schuh) Oberteil(e) links**

A	B	C	D	E	D	C	B	A
						16A  1x   Protection thread   -	V	
	V	15A  1x   Protection thread   -						
Storage >	V	14A, OLIVE-4066  1x dtex 167 f32 x1   W9032   100% PES   Zimmermann		14		14B, OLIVE-4066  1x dtex 167 f32 x1   W9032   100% PES   Zimmermann	V	Storage <
	V	13A, CYBER YELLOW-14-0760  1x Nm 60/1   Burke (Banda TEC)   100% WV   Suedwollegroup		13		13B, CYBER YELLOW-14-0760  1x Nm 60/1   Burke (Banda TEC)   100% WV   Suedwollegroup	V	
				12				
				11				
				10				
				9		9A, BLACK  1x dtex 334 f72 x2   PES HE VW   100% PES   TWD Fibres	V	
	V	8A, BLUE-0285  1x Lycra 156 dtex, PES 167 dtex   21191X   76,8% PES, 23,2% EA   Zimmermann		8		8B, BLUE-0285  1x Lycra 156 dtex, PES 167 dtex   21191X   76,8% PES, 23,2% EA   Zimmermann	V	

V	7A, PINK-04536  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann				7			7B, PINK-04536  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	V
					6				
					5				
V	4A, BLACK  1x den 1000   TPU Imitation Leather Yarn®   78% TPU, 22% PES   Qingdao Bangyuan Technology				4				
					3			3A, BLACK  1x den 1000   TPU Imitation Leather Yarn®   78% TPU, 22% PES   Qingdao Bangyuan Technology	V
					2			2A, BLACK  1x dtex 600/1/902 + dtex 62 f18   Muriel®   SI, PVA   LeMur	V
V	1A  1x   Draw separation thread   -				1			1B  1x   Draw separation thread   -	V

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.

















Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1810090 - Yarn Quality (Schuh) Oberteil(e) rechts**

A	B	C	D	E	D	C	B	A
						16A  1x   Protection thread   -	V	
	V	15A  1x   Protection thread   -						
Storage >	V	14A, OLIVE-4066  1x dtex 167 f32 x1   W9032   100% PES   Zimmermann		14		14B, OLIVE-4066  1x dtex 167 f32 x1   W9032   100% PES   Zimmermann	V	Storage <
	V	13A, CYBER YELLOW-14-0760  1x Nm 60/1   Burke (Banda TEC)   100% WV   Suedwollegroup		13		13B, CYBER YELLOW-14-0760  1x Nm 60/1   Burke (Banda TEC)   100% WV   Suedwollegroup	V	
				12				
				11				
				10				
				9		9A, BLACK  1x dtex 334 f72 x2   PES HE VW   100% PES   TWD Fibres	V	
	V	8A, BLUE-0285  1x Lycra 156 dtex, PES 167 dtex   21191X   76,8% PES, 23,2% EA   Zimmermann		8		8B, BLUE-0285  1x Lycra 156 dtex, PES 167 dtex   21191X   76,8% PES, 23,2% EA   Zimmermann	V	

V	7A, PINK-04536  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann				7			7B, PINK-04536  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	V
					6				
					5				
V	4A, BLACK  1x den 1000   TPU Imitation Leather Yarn®   78% TPU, 22% PES   Qingdao Bangyuan Technology				4				
					3			3A, BLACK  1x den 1000   TPU Imitation Leather Yarn®   78% TPU, 22% PES   Qingdao Bangyuan Technology	V
					2			2A, BLACK  1x dtex 600/1/902 + dtex 62 f18   Muriel®   SI, PVA   LeMur	V
V	1A  1x   Draw separation thread   -				1			1B  1x   Draw separation thread   -	V

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2