












Pattern No.: 0610530 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
				8				
				7				
				6 		6A - Residual yarn -	<	Friction <
				5				
				4 		4A 3x Nm 30 C3688 53% VI, 47% CO Hotta 	<<<	Friction <
				3				
				2 		2A - Comb thread -	<	
				1 		1A - Draw separation thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0610530 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
Friction >	>>	6A 2x Nm 30 C3688 53% VI, 47% CO Hotta 		6						
				5						
				4				4A 3x Nm 30 C3688 53% VI, 47% CO Hotta 	<<<	Friction <
				3				3A 2x Nm 30 C3688 53% VI, 47% CO Hotta 	<<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0610530 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
Friction >	>>	6A 2x Nm 30 C3688 53% VI, 47% CO Hotta 		6						
				5						
				4						
				3				3A 2x Nm 30 C3688 53% VI, 47% CO Hotta 	<<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0610530 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
Friction >	>>	6A 2x Nm 30 C3688 53% VI, 47% CO Hotta 		6				
				5				
				4				
				3		3A 2x Nm 30 C3688 53% VI, 47% CO Hotta 	<<	Friction <
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610530 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A 2x Nm 30 C3688 53% VI, 47% CO Hotta	<<	Friction <
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

