









Pattern No.: 0510272 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>>	7A 2x 24/1 Nm Cipria 70% VI, 30% PBT Raumer		7						
				6				6A 2x 60/2 Nm Epicure 100% WV Zegna Baruffa	<<	Friction <
				5				5A 2x 60/2 Nm Epicure 100% WV Zegna Baruffa	<<	Friction <
Friction >	>>	4A 2x 60/2 Nm Epicure 100% WV Zegna Baruffa		4						
				3				3A 2x 24/1 Nm Cipria 70% VI, 30% PBT Raumer	<<	Friction <
Friction >	>	2A - Comb thread -		2				2B 2x 24/1 Nm Cipria 70% VI, 30% PBT Raumer	<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2