









## Pattern No.: 1110346 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A  1x Nm 28/2   Residual yarn   -	<	
	>	7A  1x Nm 28/2   Residual yarn   -		7				
Friction >	>>	6A  2x Nm 67   Glacé   70% CO, 30% PES   Sesia		6				
Friction >	>	5A  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar		5				
				4		4A  2x Nm 67   Glacé   70% CO, 30% PES   Sesia	<<	Friction <
				3		3A  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar	<	Friction <
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1110346 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
						8A  1x Nm 28/2   Residual yarn   -	<	
	>	7A  1x Nm 28/2   Residual yarn   -						
Friction >	>>>	4A  3x Nm 67   Glacé   70% CO, 30% PES   Sesia						
	>	2A  1x   Comb thread   -				2B  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar	<	Friction <
	>	1A  1x   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1110346 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
						8A  1x Nm 28/2   Residual yarn   -	<	
	>	7A  1x Nm 28/2   Residual yarn   -		7		7B  3x Nm 67   Glacé   70% CO, 30% PES   Sesia	<<<	Friction <
Friction >	>>>	6A  3x Nm 67   Glacé   70% CO, 30% PES   Sesia		6		6B  3x Nm 67   Glacé   70% CO, 30% PES   Sesia	<<<	Friction <
Friction >	>	5A  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar		5		5B  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar	<	Friction <
Friction >	>>>	4A  3x Nm 67   Glacé   70% CO, 30% PES   Sesia		4		4B  3x Nm 67   Glacé   70% CO, 30% PES   Sesia	<<<	Friction <
Friction >	>	3A  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar		3		3B  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar	<	Friction <
	>	2A  1x   Comb thread   -		2		2B  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar	<	Friction <
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1110346 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A  1x Nm 28/2   Residual yarn   -	<	
	>	7A  1x Nm 28/2   Residual yarn   -						
Friction >	>>	6A  2x Nm 67   Glacé   70% CO, 30% PES   Sesia						
Friction >	>	5A  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar						
						4A  2x Nm 67   Glacé   70% CO, 30% PES   Sesia	<<	Friction <
						3A  1x Nm 16,5   Tiffany   54% VI, 46% CO   Filmar	<	Friction <
	>	2A  1x   Comb thread   -						
	>	1A  1x   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2