







Pattern No.: 1110367 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 34/2 Protection thread -	<	Friction <
Friction >	>	7A 1x Nm 34/2 Protection thread -		7				
Friction >	>>>	6A 3x Nm 70/2 Colcoton 100% CO WGF		6				
				5				
				4		4A 3x Nm 70/2 Colcoton 100% CO WGF	<<<	Friction <
				3				
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110367 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 34/2 Protection thread -	<	Friction <
Friction >	>	7A 1x Nm 34/2 Protection thread -						
Friction >	>>	6A, STEEL 2x Nm 70/2 Colcoton 100% CO WGF						
Friction >	>>	5A, WHITE 2x Nm 30 Viscrepe 100% VI Filpucci						
						4A, STEEL 2x Nm 70/2 Colcoton 100% CO WGF	<<	Friction <
						3A, WHITE 2x Nm 30 Viscrepe 100% VI Filpucci	<<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110367 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 34/2 Protection thread -	<	Friction <
				7						
				6						
Friction >	>>	5A, WHITE 2x Nm 30 Viscrepe 100% VI Filpucci		5						
				4				4A, STEEL 2x Nm 70/2 Colcoton 100% CO WGF	<<	Friction <
				3				3A, WHITE 2x Nm 30 Viscrepe 100% VI Filpucci	<<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110367

Other Requirements:

AS: 1,5 jeder Faden separat über Aufholspanner
