






**Pattern No.: 0510359 - Yarn Quality Zubehör**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, WILD ROSE  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				6				6A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
				5						
				4						
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510359 - Yarn Quality Kapuze(n)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, WILD ROSE, RIGHT HOOD  1x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<	Friction <
				6				6A, WHITE, RIGHT HOOD HOOD  1x 26/2 Nm   Zefir   100% WV   Schoeller	<	Friction <
Friction >	>	5A, WILD ROSE, LEFT HOOD  1x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		5						
Friction >	>	4A, WHITE, LEFT HOOD  1x 26/2 Nm   Zefir   100% WV   Schoeller		4						
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510359 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, WILD ROSE  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				6				6A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
Friction >	>>	5A, WILD ROSE  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		5						
Friction >	>>	4A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller		4						
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510359 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, WILD ROSE  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				6				6A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
Friction >	>>	5A, WILD ROSE  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		5						
				4						
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2