









Pattern No.: 0510209 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>>	7A 2x 60/2 Nm Epicure 100% WV Zegna Baruffa		7						
				6				6A - Lycra - -	<	Friction <
				5				5A 2x 60/2 Nm Epicure 100% WV Zegna Baruffa	<<	Friction <
				4				4A 2x 60/2 Nm Epicure 100% WV Zegna Baruffa	<<	Friction <
Friction >	>>	3A 2x 60/2 Nm Epicure 100% WV Zegna Baruffa		3						
Friction >	>	2A - Comb thread -		2				2B - Lycra - -	<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2