









**Pattern No.: 0710364 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				6				6A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				5				5A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				4				4A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				3				3A, LIGHT GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
Friction >	>	2A  -   Draw separation thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710364 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A,DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				6				6A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				5				5A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				4				4A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				3				3A, LIGHT GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
Friction >	>	2A  -   Draw separation thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710364 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				6				6A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				5				5A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				4				4A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				3				3A, LIGHT GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
Friction >	>	2A  -   Draw separation thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710364 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				6				6A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				5				5A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				4				4A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				3				3A, LIGHT GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
Friction >	>	2A  -   Draw separation thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710364 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				6				6A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				5				5A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				4				4A, DARK GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
				3				3A, LIGHT GREY  1x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	<	Friction <
Friction >	>	2A  -   Draw separation thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

