














**Pattern No.: 1810124 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
	v	16A  -   Draw separation thread   -			16			
						15B  1x Nm 50/2   Protection thread   -	v	
	vv	14A, BEIGE  1x Nm 60 + dtex 167 f34   Glow + Grilon KE-60   100% PES + CO-POLYESTER   Pinori Filati + EMS-Griltech		14		14B, OLIVE  1x Nm 60   Glow   100% PES   Pinori Filati	v	
	v	13A  1x Nm 50/2   Protection thread   -		13		13A,NAVY  1x Nm 60   Glow   100% PES   Pinori Filati	v	
						12A, TURQUOISE  dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	v	
						11A, OLIVE  1x Nm 60/1 + dtex 167 f34   Burke (Banda TEC) + Grilon KE-60   100% WV + CO-POLYESTER   Suedwollegroup + EMS-Griltech	vv	
						10A, ECRU  Nm 15/12   Felpa   100% WV   Lanecardate	v	
						9A, YELLOW  1x Nm 5,3   Polypropylen Bändchen   100% PP   Nikol Weber	v	
	v	8A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni		8				

	v	7A, GREYBLUE  1x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres					7												
	v	6A, NAVY  1x Nm 60   Glow   100% PES   Pinori Filati					6												
	v	5A, TURQUOISE  1x Nm 200/2   York Bright   100% CO   Emilcotoni					5												
	v	4A, BROWN  1x Nm 3,1   Biakka   90% LI, 10% VI   C.T.F.					4												
	v	3A, BEIGE  1x Nm 4,5   Pomposo   75% SE, 25% PU   C.T.F.					3												
	v	2A  -   Comb thread   -					2												
							1											1A,BEIGE  1x Nm 60 + dtex 167 f34   Glow + Grilon KE-60   100% PES + CO-POLYESTER   Pinori Filati + EMS-Griltech	vv

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

E\_EKC\_000.226.000\_STOLL  
4x Bypass FDF 3,5 mit FKE 3L,4L,9R,10R

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