










Pattern No.: 1810028 - Yarn Quality (Schuh) Oberteil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 30/2 Protection thread -		8		8B 1x Nm 30/2 Protection thread -	<	
				7				
				6		6A, GREEN 1x Lycra 156 dtex, PES 167 dtex+2x dtex167 f32 x2 21191X+W8983 76,8% PES, 23,2% EA + 100% PES Zimmermann	<+<<	
	>+>>	5A, GREEN 1x Lycra 156 dtex, PES 167 dtex+2x dtex167 f32 x2 21191X+W8983 76,8% PES, 23,2% EA + 100% PES Zimmermann		5				
				4		4B, BLUE 1x Lycra 156 dtex, PES 167 dtex+2x dtex167 f32 x2 21191X+W8983 76,8% PES, 23,2% EA + 100% PES Zimmermann	<+<<	
	>+>>	3A, BLUE 1x Lycra 156 dtex, PES 167 dtex+2x dtex167 f32 x2 21191X+W8983 76,8% PES, 23,2% EA + 100% PES Zimmermann		3				
	>	2A - Comb thread -		2		2B, BLUE 2x Lycra 156 dtex, PES 167 dtex+1x dtex167 f32 x2 21191X+W8983 76,8% PES, 23,2% EA + 100% PES Zimmermann	<<+<	
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

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Other Requirements:

Keine Splitschlossteile notwendig.
