



















Pattern No.: 1110071 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 48/2 Protection thread -			8			
Friction >	>	7A, GRAPE 1x Nm 120/2 x2 Angel 100% SE Sesia			7			
					6		6A, BLACK 1x Lycra 44 dtex, PA 44 dtex + 1x Nm 70 3772X + Noir 82,6% PA, 17,4% EA + 82% CO, 18% PA Zimmermann + Lineapiù	<< Friction <
Friction >	>>	5A, BLACK 2x Nm 70 Noir 82% CO, 18% PA Lineapiù		5			5B 1x Nm 48/2 Protection thread -	< Friction <
					4		4A, GRAPE 1x Nm 120/2 x2 Angel 100% SE Sesia	< Friction <
					3		3A, BLACK 2x Nm 70 Noir 82% CO, 18% PA Lineapiù	<< Friction <
	>	2A 1x Comb thread -			2			
	>	1A 1x Draw separation thread -			1			

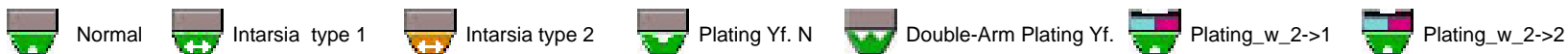
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110071 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 48/2 Protection thread -		 8				
Friction >	>	7A, GRAPE 1x Nm 120/2 x2 Angel 100% SE Sesia		 7				
				6 		6A, BLACK 1x Lycra 44 dtex, PA 44 dtex + 1x Nm 70 3772X + Noir 82,6% PA, 17,4% EA + 82% CO, 18% PA Zimmermann + Lineapiù	<<	Friction <
Friction >	>>	5A, BLACK 2x Nm 70 Noir 82% CO, 18% PA Lineapiù		5 		5B 1x Nm 48/2 Protection thread -	<	
				4 		4A, GRAPE 1x Nm 120/2 x2 Angel 100% SE Sesia	<	Friction <
				3 		3A, BLACK 2x Nm 70 Noir 82% CO, 18% PA Lineapiù	<<	Friction <
	>	2A 1x Comb thread -		 2				
	>	1A 1x Draw separation thread -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

double arm plating feeder and lycra plating yarn kit.
ASCON device on right for plating of noir yarn.
Note! tension of Ascon yarn (noir) is 10cN.

Note! Machine type with PEP
