









**Pattern No.: 0510362 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>>>	7A, DAPPLE GRAY  3x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		7						
				6				6A, DAPPLE GRAY  3x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<<	Friction <
Friction >	>>>	5A, WHITE  3x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		5						
Friction >	>>>	4A, DAPPLE GRAY  3x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		4						
				3				3A, DAPPLE GRAY  3x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<<	Friction <
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2