



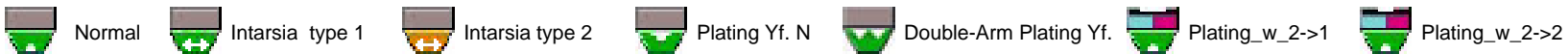


Pattern No.: 0810252 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4						
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1				1B, BULE 3x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<<<	Friction <

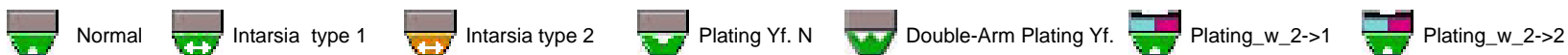
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810252 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>>	7A, BULE 2x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE						
	>	6A 1x 40 den LL-40 75% PA, 25% EA ESIDA						
Friction >	>	5A, GREEN 1x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE						
Friction >	>	4A - Residual yarn -				4B, BULE 2x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<<	Friction <
						3A 1x 40 den LL-40 75% PA, 25% EA ESIDA	<	
	>	2A - Comb thread -				2B, GREEN 1x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<	Friction <
Friction >	>	1A - Draw separation thread -				1B, BULE 3x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<<<	Friction <

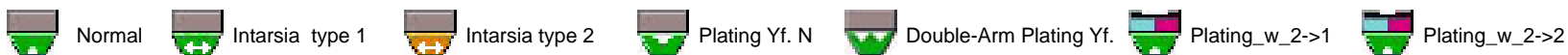
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 0810252 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>>	7A, BULE 2x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE						
Friction >	>	5A, GREEN 1x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE						
Friction >	>	4A - Residual yarn -				4B, BULE 2x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<<	Friction <
						3A 1x 40 den LL-40 75% PA, 25% EA ESIDA	<	
	>	2A - Comb thread -				2B, GREEN 1x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<	Friction <
Friction >	>	1A - Draw separation thread -				1B, BULE 3x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810252 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
Friction >	>	4A - Residual yarn -		4				4B, BULE 2x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<<	Friction <
				3				3A 1x 40 den LL-40 75% PA, 25% EA ESIDA	<	
	>	2A - Comb thread -		2				2B, GREEN 1x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<	Friction <
Friction >	>	1A - Draw separation thread -		1				1B, BULE 3x Nm 60/2 CEDUNA 100% WV Biella Yarn BY SUEDWOLLE	<<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

