











**Pattern No.: 1110216 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8 		8A  -   -   Draw separation thread   -   -	<	Friction <
				7				
				6				
Friction >	>	5A  1x Nm 48/2   Princess   50% WS, 50% WV   Xinao		5 				
				4 		4A  1x Nm 48/2   Princess   50% WS, 50% WV   Xinao	<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2 				
Friction >	>	1A  -   -   Draw separation thread   -   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110216 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
Friction >	>	5A  1x Nm 48/2   Princess   50% WS, 50% WV   Xinao		5						
				4				4A  1x Nm 48/2   Princess   50% WS, 50% WV   Xinao	<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

