






Pattern No.: 0510322 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
Friction >	>	5A 1x 46/2 Nm AY-452304 93% PC, 7% EA Svaco		5						
				4				4A 1x 46/2 Nm AY-452304 93% PC, 7% EA Svaco	<	Friction <
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2