



















**Pattern No.: 0710196 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, BLUE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne		8		8C  1x   Draw separation thread   -	<	
Friction >	>	8B, RED  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne				8D  1x   Comb thread   -	<	
Friction >	>	7A, GREEN  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne		7		7C  1x Elastan 130 dtex, PA 44 dtex   Ultralastic 5421XX   Elastic thread   79,3% PA, 20,7% EA   Zimmermann	<	
Friction >	>	7B, BLACK  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne						
Friction >	>	6A, WHITE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne		6		6C, GREY  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <
Friction >	>	6B, BLACK  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne						
Friction >	>	5A, WHITE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne		5		5C, WHITE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <
Friction >	>	5B, BLUE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne						
Friction >	>	4A, PINK  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne		4		4B, GREY  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <

									4C, ROSE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <
Friction >	>	3A, RED  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne			3				3C, GREEN  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <
Friction >	>	3B, GREEN  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne									
Friction >	>	2A, ROSE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne			2				2B, PINK  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <
Friction >	>	1A, BLACK  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne			1			 	1B, WHITE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <
									1C, WHITE  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

16 Klemmstellen

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