







Pattern No.: 1210109 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8				
	>	7A 1x Residual yarn -						
Friction >	>	6A 1x Nm 46 Image 80% VI, 20% PES Lineapiù						
				5				
				4		4A 1x Nm 46 Image 80% VI, 20% PES Lineapiù	<	Friction <
				3		3A 1x Residual yarn -	<	
	>	2A 1x Comb thread -						
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210109 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4		4A 1x Nm 46 + 1x 80 den Image + Monofil T 80% VI, 20% PES + 100% PA Lineapiù + Colorific	<<	Friction <
				3		3A 1x Residual yarn -	<	
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210109 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
Friction >	>>	6A 1x Nm 46 + 1x 80 den Image + Monofil T 80% VI, 20% PES + 100% PA Lineapiù + Colorific			6			
				5		5A 1x Nm 46 + 1x 80 den Image + Monofil T 80% VI, 20% PES + 100% PA Lineapiù + Colorific	<<	Friction <
				4		4A 1x Nm 46 + 1x 80 den Image + Monofil T 80% VI, 20% PES + 100% PA Lineapiù + Colorific	<<	Friction <
				3		3A 1x Residual yarn -	<	
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

