













**Pattern No.: 0310145 / F028IS32 - Yarn Quality**

A	B	C	D	E	D	C	B	A
	-	8A  -   Residual yarn   -		 8				
				7				
				6 		6A  3x 18/1 Nm   Muslin   67% LI, 33% PA   Filpucci	-	
				5 		5A  2x 5/1 Nm   Soffstar   50% WO, 50% PA   Filpucci	-	
	-	4A  2x 5/1 Nm   Soffstar   50% WO, 50% PA   Filpucci		4 				
				3 		3A  3x 18/1 Nm   Muslin   67% LI, 33% PA   Filpucci	-	
	-	2A  -   Comb thread   -		2 				
	-	1A  -   Draw separation thread   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia 
  Plating Yf. N 
  Plating\_w\_2->1 
  Plating\_w\_2->2