








**Pattern No.: 1410032 - Yarn Quality Zutaten\_1**

A	B	C	D	E	D	C	B	A
				8				8A  1x Nm 28/2   Protection thread   -
	>	7A  1x Nm 28/4   Protection thread   -		7				
				6				6A  1x Nm 28/4   Protection thread   -
Friction >	>>	5A, YELLOW  2x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto		5				
				4				
				3				3A, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1410032 - Yarn Quality R-Teil(e) links

A	B	C	D	E	D	C	B	A
				8		8A  1x Nm 28/2   Protection thread   -	<	
				7				
				6				
				5				
Friction >	>>	4A, YELLOW  2x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto		4				
Friction >>	>>>	3A, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea		3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating\_w\_2->1



Plating\_w\_2->2









**Pattern No.: 1410032 - Yarn Quality R-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
				8				8A  1x Nm 28/2   Protection thread   -
				7				
				6				
				5				
Friction >	>>	4A, YELLOW  2x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto		4				
				3				3A, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea
	>	2A  1x   Comb thread   -		2				>>> Friction ><
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











## Pattern No.: 1410032 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				8				8A  1x Nm 28/2   Protection thread   -
	>	7A  1x Nm 28/2   Protection thread   -		7				
				6				6A  1x Nm 28/2   Protection thread   -
Friction >	>>	5A, YELLOW-POCKET  2x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto		5				
Friction >	>>	4A, YELLOW  2x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto		4				
				3				3A, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1410032 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
				8				8A  1x Nm 28/2   Protection thread   -
	>	7A  1x Nm 28/2   Protection thread   -		7				
				6				6A  1x Nm 28/2   Protection thread   -
Friction >	>>	5A, YELLOW  2x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto		5				
Friction >	>>	4A, YELLOW  2x Nm 50/3   kbA Baumwolle   100% CO   Gebrüder Otto		4				
				3				3A, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating\_w\_2->1



Plating\_w\_2->2








## Pattern No.: 1410032 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	<	
				7				7A, GREEN  2x Nm 20   Athena   100% VI   Igea	<<	Friction <
				6						
				5				5A, RED  1x Nm 25   Jump   68% VI, 32% PBT   Sesia	<	Friction <
				4				4A, ECRU  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
Friction >>	>>>	3A, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea		3				3B, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea	>>>	Friction >>
	>	2A  1x   Comb thread   -		2				2B, BLUE  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	<<	Friction <
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1410032 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	<	
				7				7A, GREEN  2x Nm 20   Athena   100% VI   Igea	<<	Friction <
				6						
				5				5A, RED  1x Nm 25   Jump   68% VI, 32% PBT   Sesia	<	Friction <
				4				4A, ECRU  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
Friction >>	>>>	3A, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea		3				3B, BLUE  1x Nm 28/4 + 2x Nm 20   Baumwolle + Athena   100% CO + 100% VI   Gebrüder Otto + Igea	>>>	Friction >>
	>	2A  1x   Comb thread   -		2				2B, BLUE  2x Nm 25   Jump   68% VI, 32% PBT   Sesia	<<	Friction <
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2