







**Pattern No.: 0510301 - Yarn Quality Leibteil(e)**

| A          | B | C                                  | D | E | D   | C | B | A   |    |            |
|------------|---|------------------------------------|---|---|---|---|---|---|----|------------|
|            |   |                                    |   | 8 |    |   |   | 8A  -   Residual yarn   -   | <  | Friction < |
|            |   |                                    |   | 7 |   |   |   |   |    |            |
|            |   |                                    |   | 6 |    |   |   | 6A, ACACIA  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning | << | Friction < |
|            |   |                                    |   | 5 |    |   |   | 5A, ACACIA  1x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning | <  | Friction < |
|            |   |                                    |   | 4 |    |   |   | 4A, ACACIA  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning | << | Friction < |
|            |   |                                    |   | 3 |   |   |   |   |    |            |
|            | > | 2A  -   Comb thread   -            |   | 2 |  |   |   |   |    |            |
| Friction > | > | 1A  -   Draw separation thread   - |   | 1 |  |   |   |   |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2