



**Pattern No.: 1410119 - Yarn Quality Kragen\_1**






A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8				

16A| 1x Nm 60/2 | Protection thread | - |

v

12A, ECRU| 1x Nm 15 | Athena | 100% VI | Igea |

v

							7							
							6							
							5							
							4					4A,BEIGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
							3					3A, ECRU  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
	v		2A  1x   Comb thread   -				2					2B,WHITE  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
	v		1A  1x   Draw separation thread   -				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.

















Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1410119 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				16			16A  1x Nm 60/2   Protection thread   -	v
	v	15A, ECRU  1x Nm 15   Athena   100% VI   Igea		15				
	v	14A, ECRU  1x Nm 15   Athena   100% VI   Igea		14				
				13			13A, ECRU  1x Nm 15   Athena   100% VI   Igea	v
				12			12A, ECRU  1x Nm 15   Athena   100% VI   Igea	v
				11			11A, BLUE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v
				10			10A, BLUE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v
				9			9A, RED  1x 78 dtex f46x4   PA 6.6 text HE Z88   100% PA   Fein-Elast Grabher	v
				8			8A, NAVY  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v

							7					7A, BLUE  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v	
							6					6A, BEIGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
							5					5A, NAVY  1x 78 dtex f46x4   PA 6.6 text HE Z88   100% PA   Fein-Elast Grabher	v	
							4					4A, BEIGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
							3					3A, ECRU  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
	v	2A  1x   Comb thread   -					2					2B, WHITE  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
	v	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.





Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1410119 - Yarn Quality R-Teil(e)**




A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8				

16A| 1x Nm 60/2 | Protection thread | - |

v

12A, ECRU| 1x Nm 15 | Athena | 100% VI | Igea |

v

							7							
							6							
							5							
							4				4A,BEIGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v		
							3							
	v						2				2A  1x   Comb thread   -			
	v						1				1A  1x   Draw separation thread   -			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 1410119 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				16				16A  1x Nm 60/2   Protection thread   -	v	
				15						
				14						
				13						
				12				12A, ECRU  1x Nm 15   Athena   100% VI   Igea	v	
				11				11A, BLUE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
				10				10A, BLUE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
				9				9A, RED  1x 78 dtex f46x4   PA 6.6 text HE Z88   100% PA   Fein-Elast Grabher	v	
				8				8A, NAVY  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v	

							7					7A, BLUE  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v	
							6							
							5							
							4							
							3					3A, ECRU  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
	v	2A  1x   Comb thread   -					2					2B,WHITE  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
	v	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating\_w\_2->1










Plating\_w\_2->2



Pattern No.: 1410119 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				16				16A  1x Nm 60/2   Protection thread   -	v	
				15						
				14						
				13						
				12				12A, ECRU  1x Nm 15   Athena   100% VI   Igea	v	
				11				11A, BLUE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
				10						
				9				9A, RED  1x 78 dtex f46x4   PA 6.6 text HE Z88   100% PA   Fein-Elast Grabher	v	
				8				8A, NAVY  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v	

							7					7A, BLUE  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v	
							6							
							5					5A, NAVY  1x 78 dtex f46x4   PA 6.6 text HE Z88   100% PA   Fein-Elast Grabher	v	
							4					4A,BEIGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
							3					3A, ECRU  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
	v	2A  1x   Comb thread   -					2					2B,WHITE  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
	v	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2