












Pattern No.: 0610366 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
Friction >	>>	7A 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		7				
				6		6A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
				5		5A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
Friction >	>	4A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		4		4B 2x 50/2 NM Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
				3				
Friction >	>	2A - Comb thread -		2		2B 3x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<<	Friction <
Friction >	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2