






Pattern No.: 1310018 - Yarn Quality Kragen\_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 28/2   Residual yarn   -	V	

							7							
							6							
							5				5A  2x Nm 28/2   Residual yarn   -		VV	
							4							
							3				3A, INDIGO + ECRU  2x Nm 35/2 + 2x Nm 43   Indigo 11 + Goffrè   100% CO + 75% CO, 25% PA   Unitin + Filpucci		4 V	Friction <
	V						2				2A  1x   Comb thread   -			
	V						1				1A  1x   Draw separation thread   -			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1310018 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 28/2   Residual yarn   -	V	

							7							
							6						6A, ECRU  2x Nm 43   Goffrè   75% CO, 25% PA   Filpucci	V
							5						5A, ECRU  2x Nm 43   Goffrè   75% CO, 25% PA   Filpucci	V
							4							
							3						3A, INDIGO  2x Nm 50/2   Indigo 11   100% CO   Unitin	V
	V	2A  1x   Comb thread   -					2							
	V	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1310018 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 28/2   Residual yarn   -	V	

							7					7A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	V	
							6							
							5					5A, ECRU  1x Nm 43   Goffrè   75% CO, 25% PA   Filpucci	V	
							4					4A  1x Nm 28/2   Residual yarn   -	V	
							3					3A, INDIGO  2x Nm 50/2   Indigo 11   100% CO   Unitin	V	
	V						2					2A  1x   Comb thread   -		
	V						1					1A  1x   Draw separation thread   -		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.




Plating\_w\_2->1



Plating\_w\_2->2


**Pattern No.: 1310018 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 28/2   Residual yarn   -	V	






Pattern No.: 1310018 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 28/2   Residual yarn   -	V	



Pattern No.: 1310018 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A   1x Nm 28/2   Residual yarn   -	V	

