







Pattern No.: 1510060 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
	>>	8A 2x Comb thread -		 8				
				7 		7A 2x Nm 2 Protection thread -	<<	Friction <
Friction >	>	6A, NAVY 1x Nm 0,7 Lara 70% WV, 30% PA BE.MI.VA.		 6				
				5				
Friction >	>>	4A 2x Elastan 420 dtex, PA 78/2 dtex 6350N 67,5% PA, 32,5% EA Zimmermann		 4				
				3				
				2 		2B 2x Nm 4 Protection thread -	<<	Friction <
	>	1A 1x Draw separation thread -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1510060 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>>	8A 2x Comb thread -		8		8B, NAVY 1x Nm 0,7 Lara 70% WV, 30% PA BE.MI.VA.	<	Friction <
Friction >	4>	7A, WHITE + BLUE 4x Nm 3,7 Nemo 50% WV, 40% PC, 10% WP Pinori Filati		7				
Friction >	>	6A, NAVY 1x Nm 0,7 Lara 70% WV, 30% PA BE.MI.VA.		6				
Friction >	>	5A, GREEN 1x Nm 0,7 Chart 65% PA, 15% WV, 10% WP, 10% VI BE.MI.VA.		5				
Friction >	>>	4A 2x Elastan 420 dtex, PA 78/2 dtex 6350N 67,5% PA, 32,5% EA Zimmermann		4		4B, WHITE + BLUE 4x Nm 3,7 Nemo 50% WV, 40% PC, 10% WP Pinori Filati	<4	Friction <
Friction >	>>	3A 2x Nm 4 Protection thread -		3		3B, GREEN 1x Nm 0,7 Chart 65% PA, 15% WV, 10% WP, 10% VI BE.MI.VA.	<	Friction <
Friction >	>>	2A, BLUE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa (Chiavazza)		2		2B 2x Nm 4 Protection thread -	<<	Friction <
	>	1A 1x Draw separation thread -		1		1B, BLUE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa (Chiavazza)	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1510060 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	>>	8A 2x Comb thread -			8			
					7			
Friction >	>	6A, NAVY 1x Nm 0,7 Lara 70% WV, 30% PA BE.MI.VA.			6			
					5			
Friction >	>>	4A 2x Elastan 420 dtex, PA 78/2 dtex 6350N 67,5% PA, 32,5% EA Zimmermann			4			
Friction >	>>	3A 2x Nm 4 Protection thread -			3			
					2		2B 2x Nm 4 Protection thread -	<< Friction <
	>	1A 1x Draw separation thread -			1		1B, BLUE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa (Chiavazza)	<< Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2