










**Pattern No.: 0310573 / D023IB12 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
	>	8A  -   Draw separation thread   -		8		8B  1x Nm Z 13   Amur   55% PC, 45% VI   Ramie-Seiler	<	
	>	7A  1x Nm Z 13   Amur   55% PC, 45% VI   Ramie-Seiler			7			
	>	6A  1x Nm Z 13   Amur   55% PC, 45% VI   Ramie-Seiler			6			
	>	5A  1x Nm Z 13   Amur   55% PC, 45% VI   Ramie-Seiler			5			
	>	4A  1x Nm Z 13   Amur   55% PC, 45% VI   Ramie-Seiler			4			
	>	3A  1x Nm Z 13   Amur   55% PC, 45% VI   Ramie-Seiler			3			
	>	2A  1x Nm Z 13   Amur   55% PC, 45% VI   Ramie-Seiler			2			
				1		1A  1x Nm 13   -   Schoeller	>	
						1B  1x Nm 13   -   Schoeller	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2