














**Pattern No.: 1410148 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A	
				16			16A  1x Nm 60/2   Protection thread   -	v	
				15					
				14					
				13					
				12			12A, GREEN  1x Nm 15   Athena   100% VI   Igea	v	
				11			11A, BLUE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
				10					
				9			9A, RED  1x 78 dtex f 46 x4   PA 6.6 Z-88   100% PA   -	v	
				8			8A, NAVY  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v	

							7					7A, BLUE  1x Nm 80/2   Millennium   100% WV   Zegna Baruffa	v	
							6					6A, BEIGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
							5					5A, NAVY  1x 78 dtex f 46 x4   PA 6.6 Z-88   100% PA   -	v	
							4					4A, BEIGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
							3					3A, GREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	v	
	v	2A  1x   Comb thread   -					2					2B, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
	v	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2