



















## Pattern No.: 1110043 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer						
Friction >	>	7A, GREYROSE  1x Nm 120/2x2   Angel   100% SE   Sesia						
						6A, GREY  1x Lycra 44 dtex, PA 44 dtex + 1x Nm 70   3772X + Noir   82,6% PA, 17,4% EA + 82% CO, 18% PA   Zimmermann + Lineapiù	><	Friction <
Friction >	>>	5A, GREY  2x Nm 70   Noir   82% CO, 18% PA   Lineapiù				5B  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer	<	
						4A, GREYROSE  1x Nm 120/2x2   Angel   100% SE   Sesia	<	Friction <
						3A, GREY  2x Nm 70   Noir   82% CO, 18% PA   Lineapiù	<<	Friction <
	>	2A  1x   Comb thread   -						
	>	1A  1x   Draw separation thread   -						

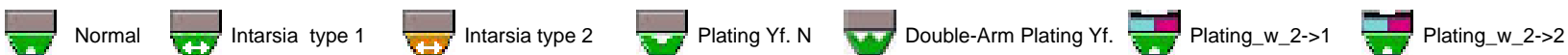
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1110043 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer			8			
Friction >	>	7A, GREYROSE  1x Nm 120/2x2   Angel   100% SE   Sesia			7			
					6		6A, GREY  1x Lycra 44 dtex, PA 44 dtex + 1x Nm 70   3772X + Noir   82,6% PA, 17,4% EA + 82% CO, 18% PA   Zimmermann + Lineapiù	>< Friction <
Friction >	>>	5A, GREY  2x Nm 70   Noir   82% CO, 18% PA   Lineapiù			5		5B  1x Nm 50/2   Columbia   Protection thread   50% CO, 50% PC   Schaefer	<
					4		4A, GREYROSE  1x Nm 120/2x2   Angel   100% SE   Sesia	< Friction <
					3		3A, GREY  2x Nm 70   Noir   82% CO, 18% PA   Lineapiù	<< Friction <
	>	2A  1x   Comb thread   -			2			
	>	1A  1x   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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**Other Requirements:**

double arm plating feeder and lycra plating yarn kit.

Lycra threaded direct.

Note! Machine type with PEP

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