






**Pattern No.: 0610219 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	
	>	7A  -   Residual yarn   -						
Friction <	>>>>	6A  4x 28/2 Nm   Ocean   50% CO, 50% PC   TVU						
						3A  4x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<<<	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0610219 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
Friction >	>>>>	6A  4x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			6			
				5				
				4				
				3		3A  4x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<<<	Friction <
	>	2A  -   Comb thread   -			2			
	>	1A  -   Draw separation thread   -		1		1B  -   Elastic thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia type 1
-  Intarsia type 2
-  Plating Yf. N
-  Plating\_w\_2->1
-  Plating\_w\_2->2

## Pattern No.: 0610219 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8			8A  -   Protection thread   -	
				7				
				6				
				5				
				4				
				3			3A  4x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	
	>	2A  -   Comb thread   -		2			<<<<	Friction <
	>	1A  -   Draw separation thread   -		1			<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610219 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
						8A  -   Protection thread   -	<	
					8			
					7			
					6			
					5			
					4			
					3		3A  4x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<<< Friction <
	>	2A  -   Comb thread   -			2			
	>	1A  -   Draw separation thread   -			1		1B  -   Elastic thread   -	<
								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2