











Pattern No.: 0610253 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6		6A, BROWN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
				5				
				4				
				3				
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

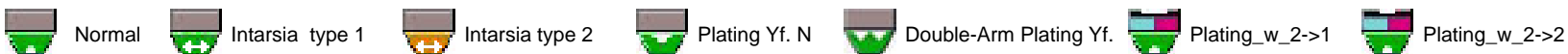
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track


















Pattern No.: 0610253 - Yarn Quality Kapuze(n)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREEN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
				4				4A, YELLOW 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
				3				3A, BROWN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

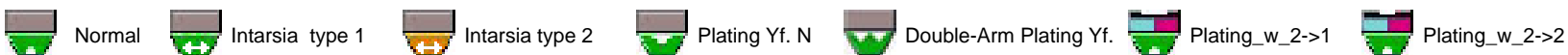
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track












Pattern No.: 0610253 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GREEN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A, LIGHT BLUE 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning		7		7B, YELLOW 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
Friction >	>	6A, BROWN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning		6		6B, LIGHT BLUE 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
Friction >	>	5A, YELLOW 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning		5		5B, GREEN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
Friction >	>	4A, GREEN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning		4		4B, YELLOW 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
Friction >	>	3A, LIGHT BLUE 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning		3		3B, BROWN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
	>	2A - Comb thread -		2		2B, BROWN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

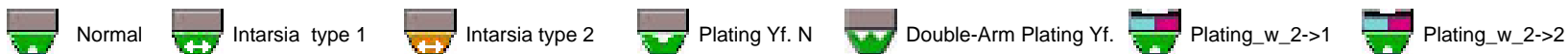
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610253 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, YELLOW 4x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	< 4	Friction <
				6				6A, BROWN 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
				5				5A, LIGHT BLUE 4x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	< 4	Friction <
				4				4A, GREEN 4x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	< 4	Friction <
				3				3A, YELLOW 1x 9/1 Nm Bouncy G-525 51% PC, 25% WO, 20% PA, 4% EA Guoyue Spinning	<	Friction <
	>	2A - Comb thread -		2				2B, BROWN 4x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	< 4	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610253

Other Requirements:

The placket should be knitted on G18 CMS 330 TC.
