

**Pattern No.: 0610110 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
Friction >	>>	7A  2x 90/3 Nm   Sand   100% CO   Zegna Baruffa						
						6A  2x 90/3 Nm   Sand   100% CO   Zegna Baruffa	<<	Friction <
						5A  2x 90/3 Nm   Sand   100% CO   Zegna Baruffa	<<	Friction <
Friction >	>>	4A  2x 90/3 Nm   Sand   100% CO   Zegna Baruffa				4B  -   Lycra   -   -	<	Friction <
						3A  3x 90/3 Nm   Sand   100% CO   Zegna Baruffa	<<<	Friction <
Friction >	>	2A  -   Comb thread   -						
Friction >	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2