














Pattern No.: 0510489 - Yarn Quality Zubehör

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
Friction >	>>	6A, GOLD 2x 50/1 Nm G320 83% AC, 17% PES Oke		6						
Friction >	>	5A, WHITE 1x 30/2 Ne Q7-06 50% CO, 50% MD Ningbo Qiaotaixing		5						
				4				4A, GOLD 2x 50/1 Nm G320 83% AC, 17% PES Oke	<<	Friction <
				3				3A, WHITE 1x 30/2 Ne Q7-06 50% CO, 50% MD Ningbo Qiaotaixing	<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Residual yarn -		1						








A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510489 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, GOLD 2x 50/1 Nm G320 83% AC, 17% PES Oke	<<	Friction <
				3				3A, WHITE 1x 30/2 Ne Q7-06 50% CO, 50% MD Ningbo Qiaotaixing	<	Friction <
	>	2A - Comb thread -		2				2A, WHITE 1x 30/2 Ne + 2x 27,8 den Q7-06 + 7023 50% CO, 50% MD + 81% PA, 19% EA Ningbo Qiaotaixing + Wykes	<<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia type 1
-  Intarsia type 2
-  Plating Yf. N
-  Double-Arm Plating Yf.
-  Plating_w_2->1
-  Plating_w_2->2