









**Pattern No.: 0510349 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, NORTH ATLANTIC  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
				5				5A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
Friction >	>>	4A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		4				4B, NORTH ATLANTIC  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
				3				3A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
	>	2A  -   Comb thread   -		2				2B, NORTH ATLANTIC  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N




Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510349 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction <	>	8A  -   Residual yarn   -			8			
					7	7A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
					6	6A, NORTH ATLANTIC  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
					5	5A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
					4	4A, NORTH ATLANTIC  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
					3	3A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
	>	2A  -   Comb thread   -		2		2B, NORTH ATLANTIC  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2