






Pattern No.: 0810028 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5		5A 2x Nm 3 Maxi 100% WV Zegna Baruffa 	<<	Friction <
				4				
				3		3A 3x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<<	Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

