










**Pattern No.: 0510274 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A, GREY  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer		7		7B, GREY  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
Friction >	>	6A, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer		6		6B, WHITE  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
Friction >	>	5A, WHITE  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer		5		5B, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
						4A, GREY  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
						3A, WHITE  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
Friction >	>	2A  -   Comb thread   -		2		2B, VIOLET  1x 24/1 Nm   Cipria   70% VI, 30% PBT   Raumer	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

