









Pattern No.: 0810015 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Draw separation thread -	<	Friction <
Friction >	>	7A - Draw separation thread -		7						
				6				6A 3x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<<	Friction <
Friction >	6 >	5A 6x Nm 10 Astro 67% WM, 30% PA, 3% WV Igea		5				5B 6x Nm 10 Astro 67% WM, 30% PA, 3% WV Igea	< 6	Friction <
				4				4A 6x Nm 10 Astro 67% WM, 30% PA, 3% WV Igea	< 6	Friction <
				3				3A 3x Nm 4,6 Maxi 100% WV Zegna Baruffa	<<<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

