









**Pattern No.: 1810106 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
				16		16A  1x Nm 37/2   Protection thread   -	V	
				15				
				14				
				13				
				12				
				11				
				10				
				9		9A, GOLD  2x dtex 466   TMB420   100% PP   Tessitura Stellini	VV	
				8		8A, CLARET  1x dtex 200   Rigido   100% PES   Trendfil	V	

							7					7A, YELLOW   1x dtex 78 f46 x4   PA 6.6   100% PA   Fein-Elast Grabher	V	
							6							
							5					5A, TOBACCO   2x dtex 78 f24x2   Nylon6   100% PA   Tecnoyarn	V	
							4					4A, GOLD 0290   1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	V	
							3							
	V	2A   1x   Comb thread   -					2							
	V	1A   1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

machine software version  
V\_EKC\_001.003.005\_STOLL

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