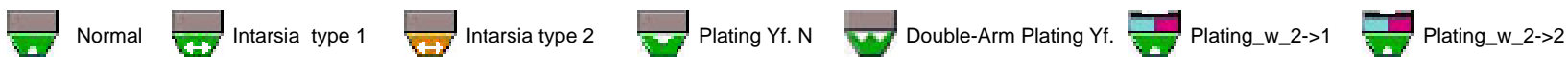


Pattern No.: 0810541 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
						7A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
						4A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
	>	2A - - Comb thread - -				2B, DARK DENIM 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
Friction >	>	1A - - Draw separation thread - -						

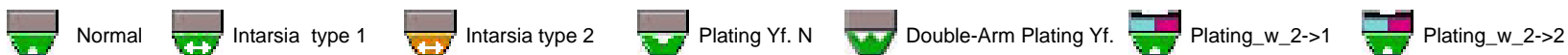
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 0810541 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
						7A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
Friction >	>>	6A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo						
Friction >	>>	5A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo						
Friction >	>>	4A, BLUE VARIATION 2x Nm 54/2 Mercerized Cotton 100% CO Shaoxing Hangsheng						
						3A, BLUE VARIATION 2x Nm 54/2 Mercerized Cotton 100% CO Shaoxing Hangsheng	<<	Friction <
	>	2A - - Comb thread - -				2B, DARK DENIM 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
Friction >	>	1A - - Draw separation thread - -						

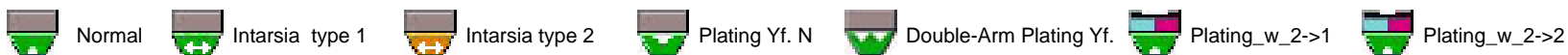
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 0810541 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7				7A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
Friction >	>>	6A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo		6						
Friction >	>>	5A, BLUE VARIATION 2x Nm 54/2 Mercerized Cotton 100% CO Shaoxing Hangsheng		5						
				4				4A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
				3				3A, BLUE VARIATION 2x Nm 54/2 Mercerized Cotton 100% CO Shaoxing Hangsheng	<<	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						








A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810541 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7				7A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
Friction >	>>	6A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo		6						
Friction >	>>	5A, BLUE VARIATION 2x Nm 54/2 Mercerized Cotton 100% CO Shaoxing Hangsheng		5						
				4				4A, LUNAR ROCK 2x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<	Friction <
				3				3A, BLUE VARIATION 2x Nm 54/2 Mercerized Cotton 100% CO Shaoxing Hangsheng	<<	Friction <
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2