












Pattern No.: 1810014 / 3D-Basis Muster-006 - Yarn Quality (Schuh) Oberteil(e) SEN_1

A	B	C	D	E	D	C	B	A
				16			16A 1x Protection thread -	V
	V	15A, BLACK 1x Lycra 156 dtex, PES 167 dtex 21191X 76,8% PES, 23,2% EA Zimmermann		15				
	VVVV	14A, BLACK 4x dtex 167 f32x1 W9032 100% PES ZIMMERMANN		14				
				13			13A, BLACK 1x Lycra 156 dtex, PES 167 dtex 21191X 76,8% PES, 23,2% EA Zimmermann	V
				12			12A, BLACK 4x dtex 167 f32x1 W9032 100% PES Zimmermann	VVVV
				11				
				10				
				9				
	VVVVV							

V	8A, BLACK 6x Lycra 156 dtex, PES 167 dtex 21191X 76,8% PES, 23,2% EA Zimmermann					8									
						7									
						6									
VVVV	5A, GREY 4x dtex 167 f32x1 W9032 100% PES Zimmermann					5									
VVVV	4A, BLUE 4x dtex 167 f32x1 W9032 100% PES Zimmermann					4									
						3					3A, GREY 4x dtex 167 f32x1 W9032 100% PES Zimmermann	VVVV			
						2					2A, BLUE 4x dtex167 f32x1 W9032 100% PES Zimmermann	VVVV			
V	1A 1x Draw separation thread -					1									

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2