




Pattern No.: 1610016 - Yarn Quality Kapuze links

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	v	
	v	15A 1x Nm 50/2 Protection thread -						
	v	14A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa						
						13A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa	v	
	v	12A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati						
						10A, BLACK 1x Nm 60 Glow 100% PES Pinori Filati	v	
						9A, BLACK 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	

							7							
							6							
							5							
	v	4A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa						4						
	v	3A, BLACK 1x Nm 60 Glow 100% PES Pinori Filati						3						
								2						
	v	1A - - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.






Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610016 - Yarn Quality Seitenteil(e) links

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	v	
	v	14A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa						
	v	12A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati						
	v	11A, MARINE 1x Nm 30 Viscrepe 100% VI Filpucci						

							7											
	v	6A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati						6										
	v	5A, BLACK 1x Nm 60 Glow 100% PES Pinori Filati						5										
								4										
								3										
								2										
	v	1A - - Draw separation thread -						1										

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610016 - Yarn Quality Seitenteil(e) rechts

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 50/2 Protection thread -	v	
				15				
	v	14A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa		14				
				13				
	v	12A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati		12				
	v	11A, MARINE 1x Nm 30 Viscrepe 100% VI Filpucci		11				
				10				
				9				
				8				

							7												
	v	6A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati						6											
	v	5A, BLACK 1x Nm 60 Glow 100% PES Pinori Filati						5											
								4											
								3											
								2											
	v	1A - - Draw separation thread -						1											

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.





Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610016 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	v	
	v	14A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa						
						13A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa	v	
	v	12A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati						
	v	11A, MARINE 1x Nm 30 Viscrepe 100% VI Filpucci						

							7					7A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati		v
							6							
							5							
							4							
							3							
							2							
	v	1A - - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.





Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610016 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	v	
	v	15A 1x Nm 50/2 Protection thread -						
	v	14A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa						
						13A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa	v	
	v	12A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati						
	v	11A, MARINE 1x Nm 30 Viscrepe 100% VI Filpucci						

							7					7A, BLUE 1x Nm 60 Glow 100% PES Pinori Filati		v
							6							
							5							
							4							
							3							
							2							
	v	1A - - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610016 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 50/2 Protection thread -	v	
				15				
	v	14A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa		14				
				13				
				12				
	v	11A, MARINE 1x Nm 30 Viscrepe 100% VI Filpucci		11				
				10				
				9		9A, BLACK 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	
	v	8A 1x 0,3 mm Coats Signal Reflective Tape PES Coats		8				

	2v	7A, YELLOW 2x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann					7												
									6									6A, YELLOW 2x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	2v
									5									5A, YELLOW 1x Nm 60 Glow 100% PES Pinori Filati	v
									4									4A, BLUE 1x Nm 60/1 Banda 100% WV Safil	v
									3									3A, BLACK 1x Nm 60/1 Banda 100% WV Safil	v
									2										
	v	1A - - Draw separation thread -							1										

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610016 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				16				16A 1x Nm 50/2 Protection thread -	v	
				15						
				14						
				13				13A, DARKBLUE 1x Nm 21 Cashwool stretch 95% WV, 5% PES Zegna Baruffa	v	
				12				12A, MARINE 1x Nm 30 Viscrepe 100% VI Filpucci	v	
				11						
				10						
				9				9A, BLACK 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	
				8				8A 1x 0,3 mm Coats Signal Reflective Tape PES Coats	v	

	2v	7A, YELLOW 2x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann					7												
									6									6A, YELLOW 2x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	2v
									5									5A, YELLOW 1x Nm 60 Glow 100% PES Pinori Filati	v
									4									4A, BLUE 1x Nm 60/1 Banda 100% WV Safil	v
									3									3A, BLACK 1x Nm 60/1 Banda 100% WV Safil	v
									2										
	v	1A - - Draw separation thread -							1										

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2