







**Pattern No.: 1510089 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
				8				
				7		7A  1x   Draw separation thread   -	<	
				6				
				5		5A  2x Nm 50/3   Jeans   100% CO   Sesia	<<	Friction <
Friction >	>>	4A  2x Nm 50/3   Jeans   100% CO   Sesia		4				
				3		3B  2x Nm 50/3 + 1x Lycra 44 dtex, PA 44 dtex   Jeans + 3772X   100% CO + 82,6% PA, 17,4% EA   Sesia + Zimmermann	<<+<	Friction <
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1		1B  1x Nm 30/2   Protection thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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**Other Requirements:**

E\_EKC\_000.022.000\_STOLL

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