

## Pattern No.: 1810049 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
						8A  1x Nm 7   Residual yarn   -	<	Friction <
Storage >	>	7A, BLACK  1x Nm 5,6   Drake   50% WV, 50% PC   E. Miroglio						
						6A, BLACK  1x Nm 5,6   Drake   50% WV, 50% PC   E. Miroglio	<	Storage <
						5A, BLACK  1x Nm 5,6   Drake   50% WV, 50% PC   E. Miroglio	<	Storage <
Storage >	>>	4A, GREY  2x dtex 78 f23 x4   Timbrelle   100% PA   TWD Fibres				4B, GREY  2x dtex 78 f23 x4   Timbrelle   100% PA   TWD Fibres	<<	Storage <
						3A, GREY  2x dtex 78 f23 x4   Timbrelle   100% PA   TWD Fibres	<<	Storage <
	>	2A  1x   Comb thread   Zimmermann				2B, BLACK  1x   6350N   Elastic thread   67,5% PA, 32,5% EA   Zimmermann	<	
	>	1A  1x   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2