













Pattern No.: 1110215 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
				7		7A 1x Nm 30/2 Cashfeel 100% WV Xinao	<	Friction <
				6		6A 1x Nm 30/2 Cashfeel 100% WV Xinao	<	Friction <
				5		5A 1x Nm 30/2 Cashfeel 100% WV Xinao	<	Friction <
Friction >	>	4A 1x Nm 30/2 Cashfeel 100% WV Xinao		4		4B 1x Nm 30/2 Cashfeel 100% WV Xinao	<	Friction <
Friction >	>	3A 1x Nm 30/2 Cashfeel 100% WV Xinao		3		3B 1x Nm 30/2 Cashfeel 100% WV Xinao	<	Friction <
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1		1B - - Draw separation thread - -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

