





Pattern No.: 0510315 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, BLUE NIGHT 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510315 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, ACACIA 3x 28/2 Nm Adelaide 100% WV Zhangjiagang Yangtse Spinning	<<<	Friction <
Friction >	>>	5A, BLUE NIGHT 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		5						
				4				4A, BLUE NIGHT 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510315 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
Friction <	>>	5A, BLUE NIGHT 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		5						
				4				4A, BLUE NIGHT 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
				3				3A, BLUE NIGHT 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510315 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, BLUE NIGHT 2x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<	Friction <
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

