

















Pattern No.: 1710045 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
	v	12A 1x Nm 50/2 Protection thread -			12		12B, BLACK 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù	v
	v	11A, BLACK 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù			11		11B, BLACK 1x Nm 24 Giselle 63% VI, 37% PA Lineapiù	v
	v	10A 1x Nm 30 fake heating thread (Viscrepe) -			10		10B, BLACK 1x dtex 1600/1/503 + dtex 33 f12 x2 Muriel® SI, PVA LeMur	v
	v	9A 1x Nm 30 fake heating thread (Viscrepe) -			9		9B 1x Protection thread -	v
					8		8A, BLACK 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v

							7				7A, BLACK 1x dtex 334 f72 x2 PES HE VW 100% PES TWD Fibres	v	
	v	6A, NR.60 - Conductive Yarn - -					6				6B, NR.60 - Conductive Yarn - -	v	
	v	5A, NR.60 - Conductive Yarn - -					5				5B, NR.60 - Conductive Yarn - -	v	
	v	4A, NR.60 - Conductive Yarn - -					4				4B, NR.60 - Conductive Yarn - -	v	
	v	3A, NR.60 - Conductive Yarn - -					3				3B 1x Draw separation thread -	v	
	v	2A 1x Comb thread -					2				2B, BLACK 1x Nm 60 Glow 100% PES Pinori Filati	v	
							1				1A, BLACK 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

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Other Requirements:

- Weft insert in feeder no. 7
 - Strength retraction force due to FKE's for E3,5.2
 - Bypass Feeder (normal tip) no.11L, 11R, 12R
 - Presser foot with U-groove.
 - Schussfaden in Fdf. 7
 - FKE's für E3,5.2, wegen stärkerer Rückholkraft.
 - Einstreifer mit U-Nut
 - Bypass mit normalen Nüsschen für FDF 11L, 11R, und 12R
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